



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PRELIMINARY ISSUE

650.7211

Job Sheet 210779



POSITIVE
RECALL

POSITIVE RECALL

EFFECTIVE 9-89 AUTH

RELEASED DATE

JUN 22 2020

Part No: 650.7211

Job Qty: 5 pcs

Part Name: Bayonet



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/22/20

Job Tracking No:

Due Date: 7/15/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 650.7200 REV.PA1 IPP REV:A 20.06.19 NEW ISSUE DD VERF:JFS

Ship Via:

139 Valve

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	5 pcs	7/15/20		0.50	0.50	NV5000 - 1		ALA
							NV5000 - 2		
110	QC 2	5 pcs	7/15/20		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S286076



Part: 650.7211

Job No: 210779

Serial No/Batch: S286076

Revision: REV.PA1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/06/20

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9-89

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				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120	QC 8	5 pcs	7/15/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
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					QC 8 - 58
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					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
160	Packaging 3-1 - Stock - B4B	5 pcs ✓	7/15/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B ✓
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
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					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B

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			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 37 - B4B	
170 QC 21 - SA	5 pcs ✓	7/15/20	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70
				QC 21 - SA - 9

Part Op **100** - ***SHARPEN BAYONET TIP FOLLOWING ELLIPTICAL EDGE*** 1-Machine as per folio F **D311** FOLIO **77**
 Descriptions: REV: **AA** DWG REV: **PA1** 2-Debur
110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
160 - Identify as per dwg & Stock
170 - QC21- Final Inspection - Work Order Release

JUL 15 2020

GA-TBD

DAS 77

8-29

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8987K39	304 Stainless Steel Tubing, 0.065" OD, 0.006" Wall Thickness	.2550 ft (.051 ea)	100-NV5000 - 1	5284058

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	8987K39	0	0	0

Part Specifications

Specifications could not be found.

Plex 6/22/20 2:33 PM Dart.lajeunesse.marie

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A

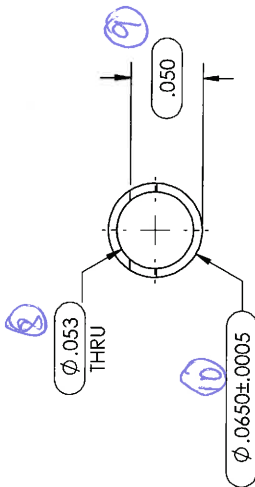
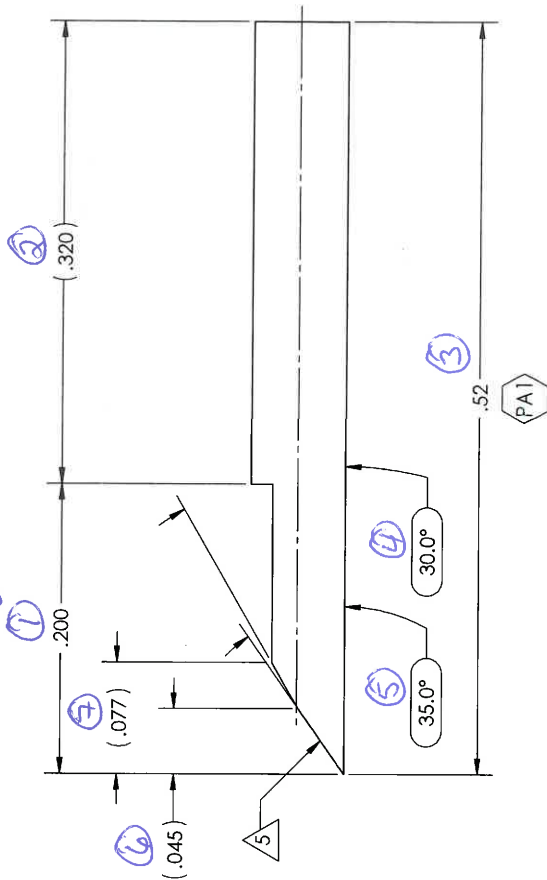
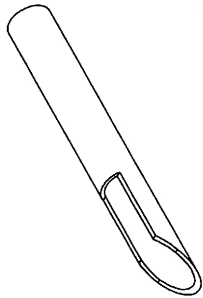
B

C

D

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26277 M5522
70-0622

650.7211



ORIGINAL DATE	10/14/01	3030 ENTERPRISE CT., SUITE A-2081, WESTLAKE, CA 91361-3300
DESIGNED BY	APICAL INDUSTRIES	APICAL INDUSTRIES
DRAWN BY	APICAL INDUSTRIES	APICAL INDUSTRIES
CHECKED BY	APICAL INDUSTRIES	APICAL INDUSTRIES
IN CHARGE	APICAL INDUSTRIES	APICAL INDUSTRIES
DATE	10/14/01	10/14/01
REVISION	1	1
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REVISION	100	100

BAYONET ASSEMBLY

REV.	PA1	650.7200	3 OF 3
SCALE	NONE		

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Engineering ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐																													
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																															
Description Work Order Deviation		Disposition																																	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Mislabeled	Fit/Function	Off-set/Set-up																																	
Other/Details:																																			
		Completed By Lead hand / Supervisor QC / QA Coordinator																																	